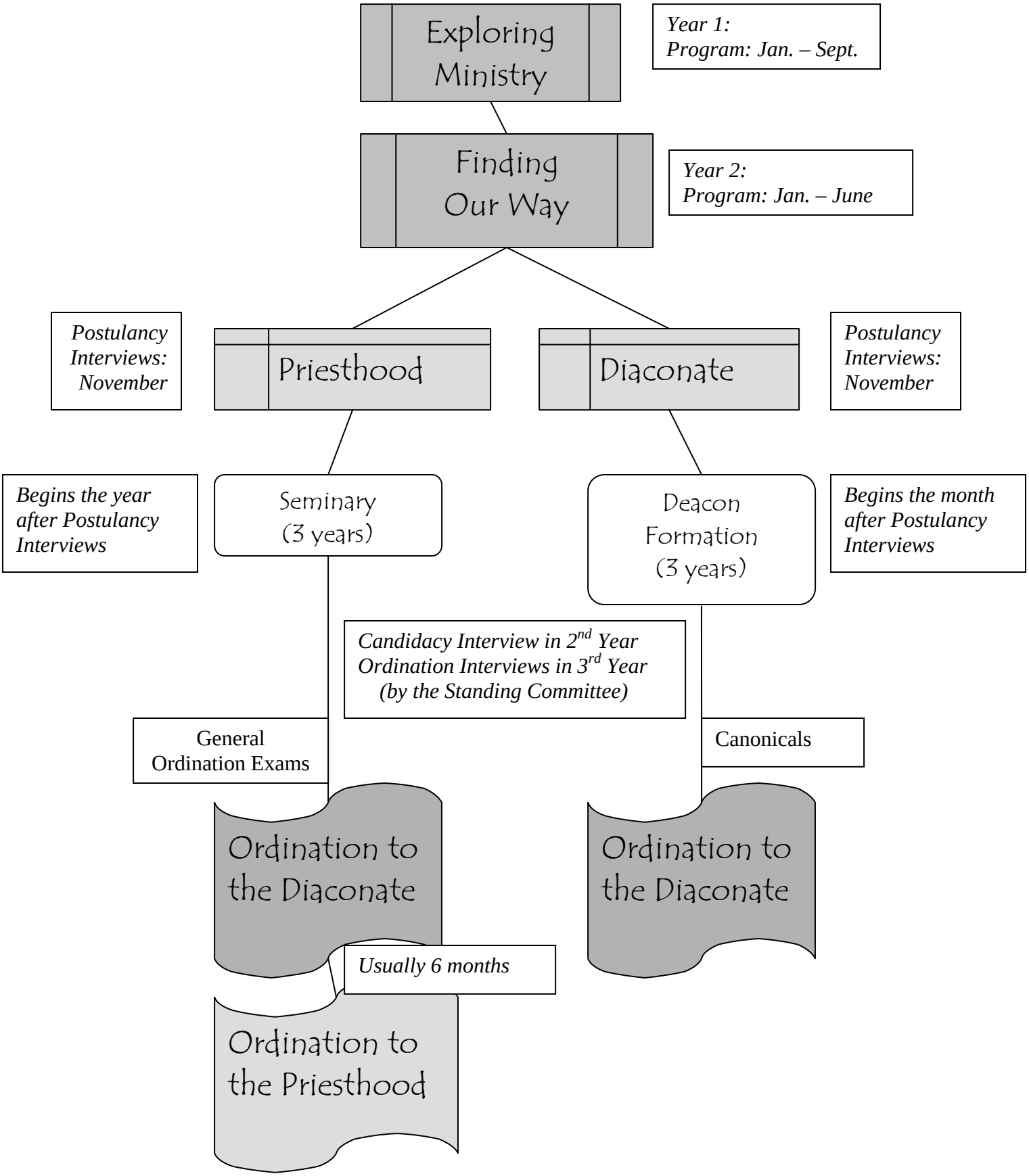Typical Formation Process